

# Ramcel Engineering and Minster . . . a Winning Combination.

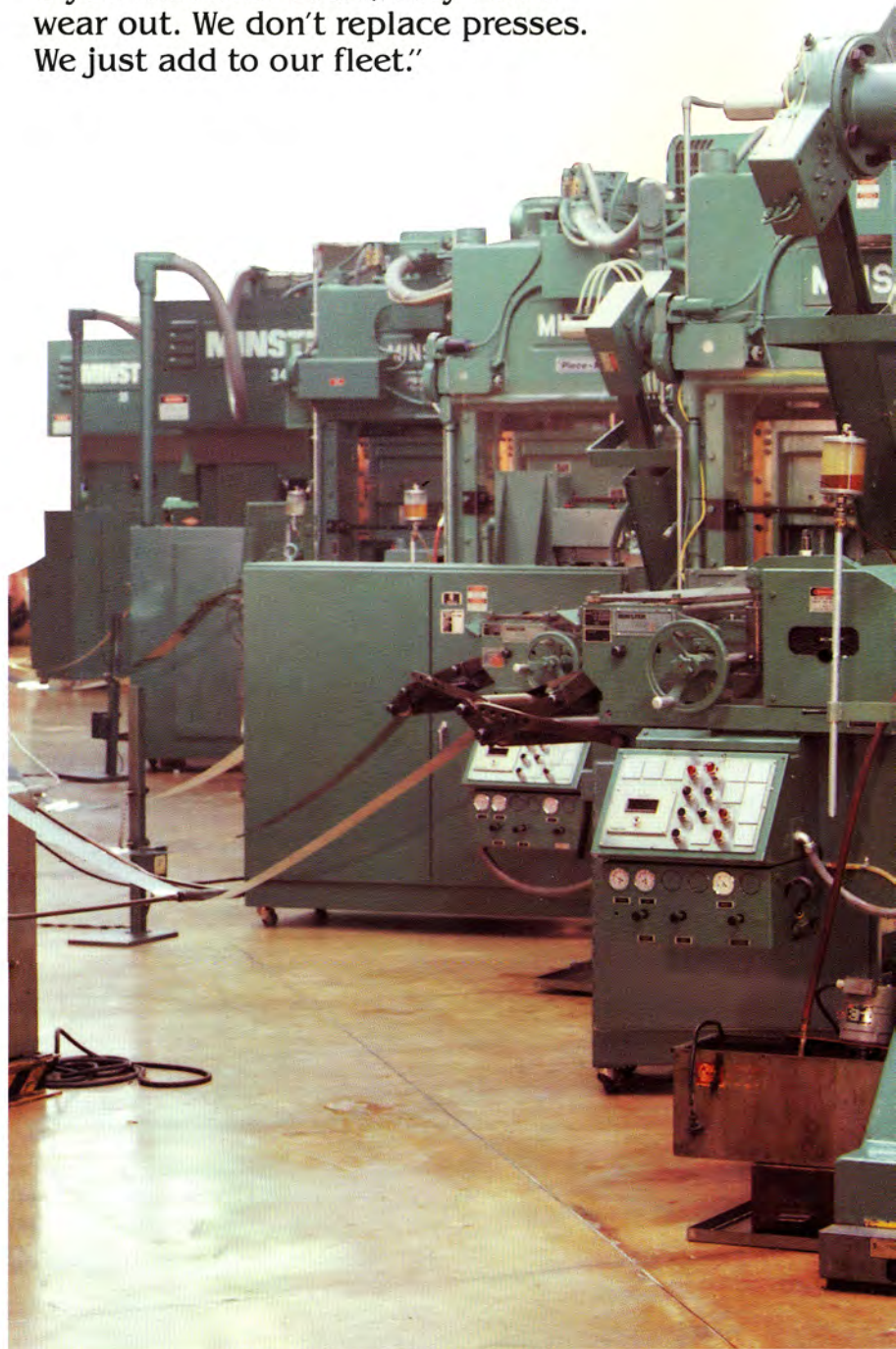
As Owner and President of Ramcel Engineering Company, Richard Mengarelli speaks from the perspective of a veteran of the progressive die and precision stamping industry. "I've been in this business for 40 years. If I were to start all over again, I would start with Minster presses. The key to the success of any good stamper is the proper equipment."

Ramcel dates back to the 1950's when Mr. Mengarelli began operations as a tool and die company, and in 1965, purchased his first Minster press. Today the company is housed in a modern, 60,000-square-foot manufacturing facility in Northbrook, Illinois. Over the course of the company's history, Ramcel has added 38 presses to its operations — all but four are Minsters.

Mr. Mengarelli says, "In my opinion, if a person buys a punch press, they would be wise to buy a Minster. You're going to buy the best, and you buy it once. We consider other presses when we go out for a quote, but we always wind up with a Minster."

Ramcel's ability to produce piece parts that consistently meet the highest standards and the exacting specifications demanded by its customers is largely due to the performance,

accuracy and durability of its Minster presses. It is particularly this last feature — durability, and long life — that makes them such an exceptional economical value. "Our oldest Minster press is in the same shape today as when we bought it," says Mengarelli. "That's one reason for buying a Minster. If you maintain them, they don't wear out. We don't replace presses. We just add to our fleet."





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Dick Mengarelli believes that the better the equipment the greater the need for proper maintenance. In this way a machine's effectiveness and operating efficiency is maximized, and its value ensured. An essential component of good maintenance is the knowledgeable service and quick repair response that a press builder must be able to provide. In Minster's case, this has always been superior."

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**Richard Mengarelli**  
Owner and President  
Ramcel Engineering Company

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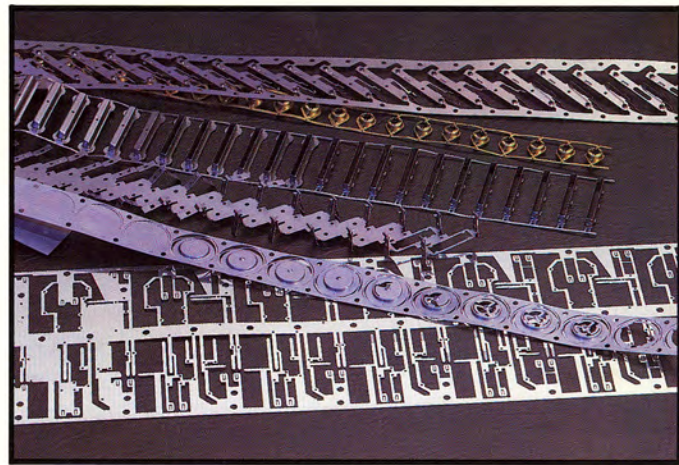
From the start, Ramcel has charted a course of steady growth and today is a recognized leader in the industry. The

*Ramcel's commitment to the maintenance of its equipment helps to keep their Minster presses in the same shape today as when they were purchased.*

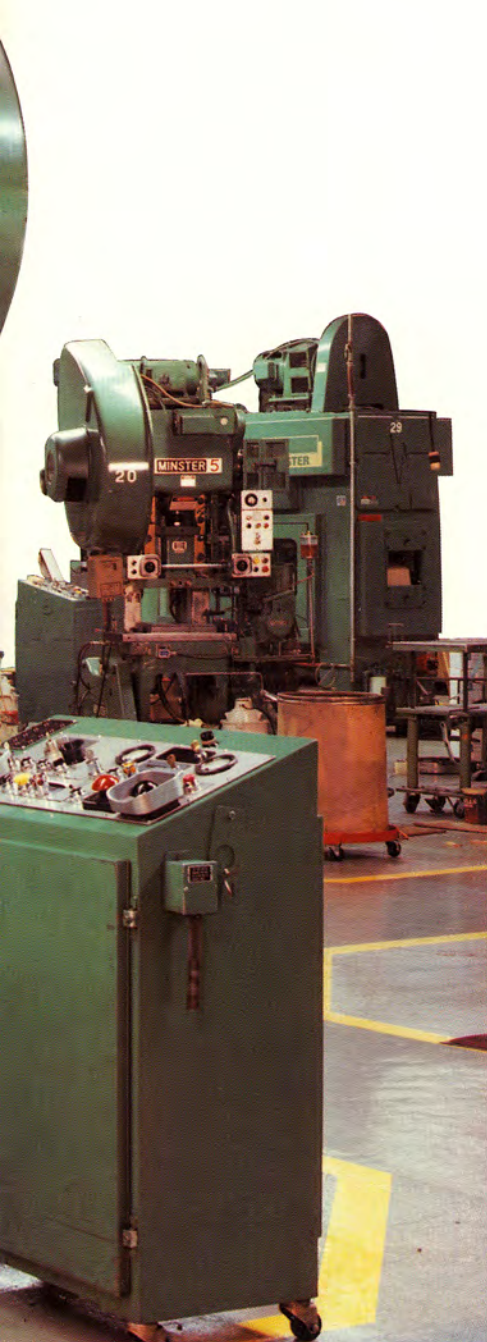


company's success has been achieved by hard work and an unwavering commitment to producing only the highest quality product possible. This has led to their recent commitment to pursue the "Malcolm Baldrige Award" for superior quality.

Dick Mengarelli credits Minster for the important role it has played in helping his company be successful. "We try to give our customers the best piece parts with the best equipment available."



*Ramcel consistently meets its customers' highest standards and exacting specifications on a variety of piece parts.*



*Presses like this P2S-100 have helped Ramcel Engineering become a recognized leader in the metalforming industry.*