



Minster Presses turn out over half billion fins for Gibson since 1962

Mr. W. J. Delp, Master Mechanic of the Gibson Refrigerator plant, Greenville, Michigan, says this about Minster P2-100 Fin Presses:

"No major breakdowns on any of these Minsters. Maintenance costs have been insignificant. Die life improvement factor is 100% better over previous machines. Now we expect 15 million hits between die grinds. Minster builds a real rugged press designed and built to stand up under high speed, 24 hour per day production."

The first Minster P2-100 Fin Press installed in Gibson's Belding, Michigan, plant in 1962 to handle fin production for the condenser and evaporator coils of window air conditioners proved itself fully and Gibson bought another in 1965 and a third in 1967.

These presses run 240 to 260 SPM on production. Fin material is aluminum .006" thick. 2, 3 and 4 row fins with $\frac{3}{8}$ " or $\frac{1}{2}$ " holes in about 40 different sizes and patterns are produced.

For more information on the Minster P2-100 Fin Press, or discussion on other high speed automatic production situations, call your Minster representative or write:

